SAFETY DATA SHEET
This SDS complies with REACH 1907/2006 and 2001/58/EC, GHS REVISION 5, OSHA 29CFR 1910.1200

Section 1: Chemical Product and Company Identification

CHEMICAL SUPPLIER COMPANY NAME
Shin-Etsu MicroSi, Inc.
10028 South 51st Street
Phoenix, AZ 85044
Safety Data Sheet Competent Person: Shin-Etsu Chemical Co., Ltd.
6-1, 2-Chome, Otemachi, Chiyodaku, Tokyo, 100-0004, Japan
TELEPHONE NUMBER: 81-3-3246-5345 Tokyo, Japan
81-255-45-5811 Niigata, Japan

MANUFACTURER’S NAME:
Shin-Etsu Chemical Co., Ltd.
ADDRESS:
6-1, 2-Chome, Otemachi, Chiyodaku, Tokyo, 100-0004, Japan
TELEPHONE NUMBER:
81-3-3246-5345 Tokyo, Japan
81-255-45-5811 Niigata, Japan

DATE PREPARED: August 19, 2008
REVISION DATE: April 3, 2015

PRODUCT NAMES: X-23-7783D
CHEMICAL NAME: Organopolysiloxane mixture
FORMULA: Preparation/Mixture
PRODUCT USE: Thermal Interface Material.

Section 2: Hazards Identification

GHS Hazard Class
Not Applicable. This product does not meet the physical, health, or environmental classification criteria of GHS (Globally Harmonized System).

Hazards not otherwise classified (HNOC) or not covered by GHS—none
<10 % of mixture consists of ingredients of unknown acute toxicity.

HAZARD CLASSIFICATION
Not Classified As Hazardous Based On IMO and DOT.

FIRE AND EXPLOSION
Not considered flammable or combustible, but this product will burn if involved in a fire.
Product emits toxic fumes when burned.

POTENTIAL HEALTH EFFECTS
CHRONIC EFFECTS OF OVEREXPOSURE: None
APPEARANCE: Gray grease with a slight odor

NFPA Rating:

<table>
<thead>
<tr>
<th>Component</th>
<th>Health</th>
<th>Flammability</th>
<th>Reactivity</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td>X-23-7783D</td>
<td>2</td>
<td>1</td>
<td>0</td>
<td>--</td>
</tr>
</tbody>
</table>

Section 3: Composition, Information on Ingredients

<table>
<thead>
<tr>
<th>PRODUCT COMPOSITION</th>
<th>APPRX %</th>
<th>CAS NO.</th>
<th>EINECS/ ELINCS</th>
<th>DSL CANADA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>&lt;65</td>
<td>7429-90-5</td>
<td>231-072-3</td>
<td>Y</td>
</tr>
<tr>
<td>Zinc Oxide*</td>
<td>&lt;25</td>
<td>1314-13-2</td>
<td>215-222-5</td>
<td>Y</td>
</tr>
<tr>
<td>Siloxanes and Silicones</td>
<td>&lt;10</td>
<td>-----</td>
<td>Y</td>
<td>Y</td>
</tr>
</tbody>
</table>

Trade Secret (TS) Some items on this SDS may be designated as trade secrets. Bonafide requests for disclosure of trade secret information to medical personnel must be made in accordance with the provisions contained in 29 CFR 1910.1200 1-13.

*Lead is a natural occurring impurity in Zinc Oxide and is not physically added during the manufacture of Zinc oxide. The percentage of Lead in this product is <0.001.

Printed in the USA
Section 4: First Aid Measures

Description of First Aid Measures

INHALATION: Remove to fresh air. If not breathing, provide CPR (cardio pulmonary resuscitation). Get immediate medical attention.

SKIN CONTACT: Immediately flush skin with plenty of soap and water for at least 15 minutes. Remove contaminated clothing.

EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention.

INGESTION: If swallowed do not induce vomiting, give large quantities of water to drink. Never give anything to an unconscious person. Get immediate medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms/Injuries after Inhalation No Information
Symptoms/Injuries after Skin Contact May cause skin irritation.
Symptoms/Injuries after Eye Contact May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.
Symptoms/Injuries after Ingestion No Information

Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately.

Section 5: Fire-fighting Measures

Suitable extinguishing media Use foam, dry chemical, or carbon dioxide.
Special hazards arising from the substance or mixture No data available.
Protective actions fire-fighters Emits toxic fumes under fire conditions. Wear standard protective equipment and self-contained breathing apparatus for firefighting if necessary.
Further information Use water spray to cool unopened containers.

Section 6: Accidental Release Measures

Personal precautions, protective equipment, and emergency procedures Wear proper personal protective equipment.
Environmental precautions Prevent spills material from entering sewers or watercourses.
Methods and materials for containment and cleaning up Use appropriate materials such as towels or wipes to clean up grease. Scrap up material and place in waste container.
Reference to other Sections For personal protection reference section 8. For disposal reference section 13.

Section 7: Handling and Storage

Precautions for safe handling
Wear proper protective equipment when handling this material.
Avoid contact with skin, eyes, or clothing.
Wash hands and face after handling this material.
Conditions for safe storage, including any incompatibilities

Store in a cool place at temperatures (Qualitatively 0–10 °C)

Keep container closed when not in use.

Keep away from heat and flame.

Utilize chemical segregation.

Follow all applicable local regulations for handling and storage.

Specific uses

This product is intended to aid in the thermal management of electronic devices.

Section 8: Exposure Controls/Personal Protection

Control Parameters

<table>
<thead>
<tr>
<th>PRODUCT COMPOSITION</th>
<th>ACGIH / TLV</th>
<th>OSHA PEL</th>
<th>NIOSH REL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>10 mg/m³</td>
<td>15 mg/m³</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Zinc Oxide</td>
<td>2 mg/m³</td>
<td>15 mg/m³</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>Siloxanes and Silicones</td>
<td>-----</td>
<td>-----</td>
<td>-----</td>
</tr>
</tbody>
</table>

Exposure controls

VENTILATION: Always provide good general, mechanical room ventilation where this chemical/material is used.

SPECIAL VENTILATION CONTROLS: Use this material inside totally enclosed equipment, or use it with local exhaust ventilation at points where vapors can be released into the workspace air.

RESPIRATORY PROTECTION: Follow the OSHA respirator regulations found in 29 CFR 1910.134 or the European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

PROTECTIVE GLOVES: Wear chemical impervious gloves at all times while working with this product. Recommended glove types include: Laminate Film, Nitrile, or Tri-polymer. Check with your company’s glove supplier to ensure chemical resistance.

EYE PROTECTION: Safety Glasses, Chemical goggles, face shield

PROTECTIVE CLOTHING: Wear suitable protective clothing to prevent skin contact.

OTHER EQUIPMENT: Make safety shower, eyewash stations, and hand washing equipment available in the work area.

WORK/HYGIENE PRACTICES: Avoid breathing vapor. Avoid contact with eyes. Wash hands after handling.

Section 9: Physical and Chemical Properties

<table>
<thead>
<tr>
<th>PRODUCT CRITERIA</th>
</tr>
</thead>
<tbody>
<tr>
<td>APPEARANCE - COLOR:</td>
</tr>
<tr>
<td>PHYSICAL STATE:</td>
</tr>
<tr>
<td>ODOR:</td>
</tr>
<tr>
<td>ODOR THRESHOLD:</td>
</tr>
<tr>
<td>PH:</td>
</tr>
<tr>
<td>MELTING POINT/FREEZING POINT:</td>
</tr>
<tr>
<td>INITIAL BOILING POINT AND BOILING RANGE:</td>
</tr>
<tr>
<td>FLASH POINT:</td>
</tr>
<tr>
<td>EVAPORATION RATE:</td>
</tr>
<tr>
<td>FLAMMABILITY (Solid, gas):</td>
</tr>
<tr>
<td>UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS</td>
</tr>
<tr>
<td>VAPOR PRESSURE</td>
</tr>
<tr>
<td>VAPOR DENSITY (AIR = 1)</td>
</tr>
<tr>
<td>RELATIVE DENSITY (@25°C):</td>
</tr>
<tr>
<td>SOLUBILITY(IES)</td>
</tr>
<tr>
<td>OXIDIZING PROPERTIES</td>
</tr>
<tr>
<td>PARTITION COEFFICIENT: n-octanol/water</td>
</tr>
<tr>
<td>AUTO IGNITION TEMPERATURE</td>
</tr>
</tbody>
</table>
DECOMPOSITION TEMPERATURE
Not Available for product

VISCOITY
269 Pa s (@ 25°C)

Section 10: Stability and Reactivity
Reactivity: Not reactive.
Chemical Stability: Stable
Possibility of Hazardous Reactions: Will not occur
Conditions to Avoid: None
Incompatibility (Materials to Avoid): None
Hazardous Decomposition Products: None

Section 11: Toxicological Information
There is no toxicological information available for the product mixture.

<table>
<thead>
<tr>
<th>GHS Required Criteria</th>
<th>Toxicity Criteria</th>
<th>Toxicity Information</th>
<th>Comments</th>
<th>Chemical Constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Toxicity</td>
<td>TCLo (Human Inhalation)</td>
<td>206 mg/m3 @ 5 hours/30 days</td>
<td>AL</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TDLo (Oral/Mouse)</td>
<td>1260 mg/kg</td>
<td>AL</td>
<td></td>
</tr>
<tr>
<td></td>
<td>LD50 (Oral/Rat)</td>
<td>&gt;5000 mg/kg</td>
<td>No Mortality ZnO</td>
<td></td>
</tr>
<tr>
<td></td>
<td>LDLo (Human Oral)</td>
<td>500 mg/kg</td>
<td>ZnO</td>
<td></td>
</tr>
<tr>
<td></td>
<td>LD (Oral/Rat)</td>
<td>&gt;8437 mg/kg</td>
<td>ZnO</td>
<td></td>
</tr>
<tr>
<td>Skin Corrosion/Irritation</td>
<td>Rabbit</td>
<td>500mg/24 hours</td>
<td>Mild ZnO</td>
<td></td>
</tr>
<tr>
<td>Serious Eye Damage / Eye Irritation</td>
<td>Rabbit</td>
<td>500mg/24 hours</td>
<td>Mild ZnO</td>
<td></td>
</tr>
<tr>
<td>Respiratory or Skin Sensitization</td>
<td>No information is available.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Germ Cell Mutagenicity</td>
<td>No information is available.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>No information is available.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reproductive Toxicity</td>
<td>No information is available.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>STOT – Single Exposure</td>
<td>No information is available.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>STOT – Repeated Exposure</td>
<td>No information is available.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aspiration Hazard</td>
<td>No information is available.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

STOT = Specific Target Organ Toxicity

OTHER INFORMATION:

Aluminum
OEL-AUSTRIA: MAK 6 mg/m3, dust, JAN1999
OEL-BELGIUM: TWA 10 mg/m3, JAN1999
OEL-BELGIUM: TWA 2 mg/m3 (salts), JAN1993
OEL-BELGIUM: TWA 5 mg/m3 (fumes), JAN1993
OEL-THE NETHERLANDS: MAC-TGG 10 mg/m3, 2003
OEL-DENMARK: TWA 10 mg/m3, dust or fume, JAN1999
OEL-FINLAND: TWA 2 mg/m3 (salts), JAN1993
OEL-FRANCE: VME 10 mg/m3, JAN1999
OEL-FRANCE: VME 5 mg/m3 (respirable dust), JAN1993
OEL-GERMANY: MAK 6 mg/m3, JAN1999
OEL-HUNGARY: STEL 5 mg/m3, JAN1993
OEL-HUNGARY: TWA 2 mg/m3, STEL 4 mg/m3 (salts), JAN1993
OEL-RUSSIA: STEL 2 mg/m3, JAN1993
OEL-SWEDEN: NGV 4 mg/m3 (respirable dust), JAN1999
OEL-SWEDEN: NGV 10 mg/m3 (total dust), JAN1999
OEL-SWITZERLAND: MAK-W 6 mg/m3, JAN1999
OEL-UNITED KINGDOM: TWA 4 mg/m3, respirable dust, SEP2000

Zinc Oxide
OEL-BELGIUM: TWA 10 mg/m3, JAN1999
OEL-DENMARK: TWA 5 mg/m3, JAN1999
OEL-FINLAND: TWA 5 mg/m3, STEL 10 mg/m3 (fume), JAN1999
OEL-THE NETHERLANDS: MAC-TGG 5 mg/m3, 2003
OEL-FRANCE: VME (fume) 5 mg/m3, JAN1999
OEL-GERMANY: MAK 5 mg/m3 (fume), JAN1999
OEL-HUNGARY: TWA 5 mg/m3, JAN1999
OEL-NORWAY: TWA 5 mg/m3, JAN1999
OEL-Poland: MAK(TWA) fume 5 mg/m3, MAC(STEL) fume 10 mg/m3, JAN1999
OEL-SWEDEN: NGV 5 mg/m3, JAN1999
OEL-SWITZERLAND: MAK-W 5 mg/m3, JAN1999
OEL-TURKEY: TWA 5 mg/m3, JAN1993
OEL-UNITED KINGDOM: TWA 5 mg/m3, STEL 10 mg/m3, fume, SEP2000

Only selected Registry of Toxic Effects of Chemical Substances (RTECS) data is presented here. See actual entry in RTECS for complete information.
Section 12: Ecological Information

<table>
<thead>
<tr>
<th>Toxicity</th>
<th>Test Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 Pisidium casertanum (Ridged-beak peaclem)</td>
<td>&gt;1.0 mg/L/96 hr, static, 20-25 deg C, pH 3.5.</td>
</tr>
<tr>
<td>LC50 Salmo trutta (Brown trout, parr about 3 months)</td>
<td>105 µg/L/21 days</td>
</tr>
<tr>
<td>LC50 Lepomis macrochirus (Bluegill sunfish, weight 0.38 g)</td>
<td>&gt;320 ppm/96 hr static</td>
</tr>
<tr>
<td>LC50 Oncorhynchus mykiss (Rainbow trout, weight 0.78 g)</td>
<td>1.1 ppm/96 hr</td>
</tr>
<tr>
<td>EC/IC50: &gt;100 mg/L, 72 hour Growth inhibition of Green Algae (Pseudokirchneriella subcapitata)</td>
<td>X23-7783D</td>
</tr>
<tr>
<td>EC/IC50: &gt;100 mg/L, 48 hour Immobilization of Daphnia magna</td>
<td>X23-7783D</td>
</tr>
<tr>
<td>LC50: &gt;100 mg/L, 98 hour Survival of Rainbow Trout (Oncorhynchus Mykiss)</td>
<td>X23-7783D</td>
</tr>
</tbody>
</table>

Persistence and degradability: No information is available.
Bioaccumulative potential: No information is available.
Mobility in soil: No information is available.
PBT and vPvB assessment: PBT/vPvB assessment not available as chemical assessment not required/not conducted
Other adverse effects: No information is available.

Not all of the ingredients have been tested for Ecotoxicity.

Section 13: Disposal Considerations

Regulatory note: Laboratory testing has confirmed that this product does not meet the criteria of an “Environmentally hazardous substance”, UN 3077. Upon request, the testing results will be provided. Also, reference Section 12.

Waste from residues/unused products: Follow the waste disposal requirements of your country, state, or local authorities.

Contaminated packaging: Contaminated packaging material should be disposed of as stated above for residues and unused product.

Rinsate: Do not dispose of rinse water containing product in a sanitary sewer system or stormwater drainage system.

Section 14: Transport Information

DOT TRANSPORT: Not Regulated
ADR: International Carriage of Dangerous Goods by Road Not Regulated
RAIL TRANSPORT: Not Regulated
SEA TRANSPORT: IMDG Not Regulated
AIR TRANSPORT: IATA/ICAO Not Regulated

Section 15: Regulatory Information

TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS: This product is in compliance with rules, regulations, and orders of TSCA and should be used in compliance with TSCA’s Low Volume Exemption (LVE) regulations.

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (SARA) TITLE III SECTION 313 SUPPLIER NOTIFICATION: This regulation requires submission of annual reports of toxic chemical(s) that appear in section 313 of the Emergency Planning and Community Right To Know Act of 1986 and 40 CFR 372. This information must be included in all SDS’s that are copied and distributed for the material. The Section 313 toxic chemicals contained in this product are: Aluminum, Zinc

CALIFORNIA PROPOSITION 65: This regulation requires a warning for California Proposition 65 chemical(s) under the statute. The California proposition 65 chemical(s) contained in this product are:
WARNING: This product contains a chemical (lead) known by the State of California to cause cancer, birth defects or other reproductive harm.
Lead is a naturally occurring impurity in Zinc Oxide.
Lead: No Significant Risk Level (NSRL) for carcinogens = 15 µg/day (Oral)
Lead: Maximum Allowable Dose Level (MADL) for reproductive toxicants = 0.55 µg/day

Printed in the USA
STATE  RIGHT-TO-KNOW TOXIC SUBSTANCE OR HAZARDOUS SUBSTANCE LIST:

Florida Toxic Substance(s):  Not listed
Massachusetts’s hazardous substance(s):  Aluminum, Zinc Oxide
Pennsylvania hazardous substance code(s):  Aluminum, Zinc Oxide
New Jersey  Aluminum, Zinc Oxide
Illinois  Aluminum, Zinc Oxide
Michigan  Not listed

CANADA:
This SDS contains all of the information required by the Controlled Products Regulations (CPR).

WHMIS-INFORMATION:
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR), SOR/88-66, Current to February 20, 2012. The classes of controlled products listed in the CPR, Section 32, Part IV, have been reviewed and based on Professional Judgment this product has been determined not to be WHMIS controlled.

EUROPEAN UNION:
This product has been reviewed for compliance with the following European Community Directives: REACH 1907/2006; Regulation (EC) No 1272/2008 on classification, labeling, and packaging (CLP) of substances and mixtures. None of the chemicals used in this product are on the EU’s REACH SVHC (Substances of Very High Concern) chemicals list (as of December 17, 2014).

RoHS CERTIFICATION:  The Restriction of Hazardous Substances in Electrical and Electronic Equipment (RoHS), EU Directive (2002/95/EC-rescinded) and 2011/65/EU. We hereby certify that the hazardous substances regulated by the RoHS Directive 2011/65/EU are not used intentionally as ingredient(s) for X-23-7783D, which is manufactured by Shin-Etsu Chemical Co. Ltd. This certification is valid only for this product, X-23-7783D. Packaging materials were not considered for this certification.

WEEE CERTIFICATION:  Waste Electrical and Electronic Equipment (WEEE), European Union Directive 2002/96/EC. Shin-Etsu MicroSi does not consider X-23-7783D a product that qualifies as one of the 10 categories of electrical and electronic equipment listed in Annex 1A of Directive 2002/96/EC. Also, the products manufactured by Shin-Etsu MicroSi do not intentionally contain any of the regulated substances, preparations, or components listed in Annex II of Directive 2002/96/EC. This certification is valid only for this product: X-23-7783D. Packaging materials were not considered for this certification.

Section 16: Other Information

Initial issue date: October 31, 2012
Final revision date: April 3, 2015
Revision Number: 4
Revision explanation Revised SDS to comply with GHS SDS requirements
Information Sources: RTECS, ECHA, REACH, OSHA 29CFR 1910.1200

FOR INDUSTRIAL USE ONLY

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